

## Page 1 of 1

All amounts are calculated in domestic currency.

| All Vendors | PO ID PO30801 | All Receipt Dates | All Line Item Types |
|-------------|---------------|-------------------|---------------------|
|             |               |                   |                     |

[illegible]

## B I L L O F L A D I N G

No: VIM 468747

Ship From:

THYSSENKRUPP MATERIAUX NA

4700 BOIS FRANC

ST. LAURENT, QC H4S 1A7

Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 23Dec15 at 14:32 From VFW  
Probill

Via O/T

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: ( 20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: ( 1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-880715- 1 Your PO # 30801

STAINLESS STEEL SQ BAR 304L

1.00" X 144.0000"

Heat Number

Tag No

Quantity

PCS Net Wt Gr LBS

PLANCHE#1 R305 S-11848

179909

12 FT

1 45

55

2) Our Order PEC-880715- 2 Your PO # 30801

ALUMINUM FLAT BAR 6061-T6511

.250" x 6.00" X 144.0000"

Heat Number

Tag No

Quantity

PCS

Wt LBS

PLANCHE#1

41087-049

185326

12 FT

1

21

3) Our Order PEC-880715- 3 Your PO # 30801

ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.00" X 144.0000"

Heat Number

Tag No

Quantity

PCS

Wt LBS

PLANCHE#1

HK104-208

186942

12 FT

1

28

TOTAL:

Tags  
3PCS Net Wt  
3 94Gr LBS  
104

Heat Number

HK104-208

S-11848

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

## B I L L O F L A D I N G

No: VIM 468747

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 23Dec15 at 14:32 From VFW  
Probill  
Via O/T  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,  
\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*  
\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.  
\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*  
\*\*\*\*\* FERMER POUR LES FETES \*\*\*\*\*  
DU 24 DECEMBRE JUSQU'AU 3 JANVIER, 2016.  
NOUS PRENONS LES APPELS TELEPHONIQUES LE 29-30 DEC  
JOYEUSES FETES!

\*\*\*\*\*  
NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI  
DE 8H30 A 12H00 ET DE 13H00 A 16H30.  
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY  
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 .... Last

ALUMINIUM - TITANE - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - TITANIUM - COPPER - PLASTIC - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

**B I L L O F L A D I N G**

No: PEC 970300

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 22Dec15 at 13:00 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

**B I L L O F L A D I N G**

1) Our Order PEC 880719- 1 Your PO # 30801

ALUMINUM FLAT BAR 6061-T6511

1.250" x 2.00" X 144.0000"

Heat Number  
Z00247094

Tag No  
487518

Quantity  
12 FT

PCS  
1

Wt LBS  
35

TOTAL:

Tags  
1

PCS  
1

LBS  
35

Heat Number  
Z00247094

\*\*\* Chemical Analysis \*\*\*

ADD ON TO 880715 VIM SUR-CHARGED ADDED 2 CHARGED AS

MILL TEST REPORTS, PACKING SLIPS ARE TO BE SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL GW 41 LBS

\*\*\*\*\* CLOSED FOR THE HOLIDAYS \*\*\*\*\*  
ON DEC. 25TH & 28TH, 31ST & JAN. 1ST.  
WE ARE OPENED FOR BUSINESS ON DEC. 24, 29 & 30.

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 970300  
Ship Date 22Dec15 at 13:00 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G

HAVE A HAPPY HOLIDAY SEASON!

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
1.00" x 2.00" X 144.0000"  
PART NO.

PO/Rel 30801

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BL VIM-468747-003

22Dec15

de l'analyse faite par un laboratoire qualifié.  
SIGNE PAR: LUCY TRUGLIO

Pg 1/1

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

|   |                         |                                  |   |   |                      |
|---|-------------------------|----------------------------------|---|---|----------------------|
| CUSTOMER PO NUMBER:<br>VIM-633355-3   |                         | CUSTOMER PART NUMBER:<br>B22/STK |   | PRODUCT DESCRIPTION:<br>1.000 X 2.000 SC RECT BAR |                      |
| KAISER ORDER NUMBER:<br>697369  | LINE ITEM:<br>003       | SHIP DATE:<br>11/06/2015         | KAISER LOT NUMBER:<br>HK104-208   | ALLOY:<br>6061                                    | TEMPER:<br>T6511     |
| WEIGHT SHIPPED:<br>2032.000 LB  | QUANTITY:<br>72.000 PCS | B/L NUMBER:<br>613786            | DIAM/DAF/THKNS:<br>1.000  | WIDTH:<br>2.000                                   | LENGTH:<br>12.000 FT |
| SHIP TO:<br>THYSSENKRUPP CANADA<br>4700 BOIS FRANC<br>ST LAURENT, PQ H4S 1A7 CANADA |                         |                                  | SOLD TO:<br>THYSSENKRUPP CANADA<br>4700 BOIS FRANC<br>ST LAURENT, PQ H4S 1A7 CANADA |   |                      |

### Actual Physical Properties

DAS  
14  
9-89 15/12/23

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| HK104-208 | 0001  | 1       | 50.6      | 46.0      | 17.0   | RE 92    | N/A      | N/A  |
| HK104-208 | 0001  | 2       | 51.0      | 46.6      | 18.0   | RE 95    | N/A      | N/A  |
| HK104-208 | 0001  | 3       | 52.3      | 48.0      | 15.0   | RE 92    | N/A      | N/A  |
| HK104-208 | 0001  | 4       | 50.9      | 46.5      | 17.0   | RE 91    | N/A      | N/A  |
| HK104-208 | 0001  | 5       | 50.4      | 45.7      | 17.0   | RE 95    | N/A      | N/A  |

### Chemical Composition (wt%), Aluminum Remainder

| LIMITS  | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Pb  | Bi  | Zr  | Ea   | Tot  |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA  | NA  | NA  | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA  | NA  | NA  | 0.00 | 0.00 |
| H46845  | .67  | .33  | .25  | .09  | .92  | .08  | .15  | .02  | .01 | .00 | .00 | .01  | .04  |

### Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

### Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

*Aimee L. Macnowski*

Plant Serial: 00201881  
Kaiser Order Number: 697369  
Line Item: 003



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.250" x 6.00" X 144.0000"

PART NO.

PO/Rel 30801

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BL VIM-468747-002

22Dec15

de l'analyse faite par un laboratoire qualifié.  
SIGNE PAR: LUCY TRUGLIO

Pg 1/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

|   |  |                                  |  |   |  |
|---|--|----------------------------------|--|---|--|
| CUSTOMER PO NUMBER:<br>VIM-632837-3   |  | CUSTOMER PART NUMBER:<br>W50/STK |  | PRODUCT DESCRIPTION:<br>250 X 6.000 PRECISION WIDE BAR  |  |
| KAISER ORDER NUMBER: LINE ITEM:<br>694825 003                                       |  | SHIP DATE:<br>09/29/2015         |  | KAISER LOT NUMBER: ALLOY: TEMPER:<br>41087-049 6061 T6511   |  |
| WEIGHT SHIPPED:<br>0.000 LB   |  | QUANTITY:<br>0.000 PCS           |  | B/L NUMBER: DIAM/DAF/THKNS: WIDTH: LENGTH:<br>613369 FT   |  |
| SHIP TO:<br>THYSSENKRUPP CANADA<br>4700 BOIS FRANC<br>ST LAURENT, PQ H4S 1A7 CANADA |  |                                  |  | SOLD TO:<br>THYSSENKRUPP CANADA<br>4700 BOIS FRANC<br>ST LAURENT, PQ H4S 1A7 CANADA<br>DAS<br>14 15/12/23<br>9-89 |  |

### Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| 41087-049 | 0001  | 1       | 45.1      | 38.8      | 16.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 10      | 47.0      | 41.6      | 16.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 2       | 45.0      | 39.0      | 17.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 3       | 44.9      | 39.2      | 18.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 4       | 44.9      | 40.3      | 17.0   | WB 15    | N/A      | N/A  |
| 41087-049 | 0001  | 5       | 48.2      | 43.1      | 14.0   | WB 15    | N/A      | N/A  |
| 41087-049 | 0001  | 6       | 46.1      | 40.2      | 19.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 7       | 46.1      | 40.1      | 18.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 8       | 47.1      | 42.0      | 17.0   | WB 16    | N/A      | N/A  |
| 41087-049 | 0001  | 9       | 46.9      | 41.6      | 17.0   | WB 16    | N/A      | N/A  |

### Chemical Composition (wt%), Aluminum Remainder

| LIMITS  | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Pb  | Bi  | Zr  | Ea   | Tot  |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA  | NA  | NA  | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA  | NA  | NA  | 0.00 | 0.00 |
| H46784  | .77  | .28  | .29  | .10  | .99  | .11  | .06  | .02  | .00 | .00 | .00 | .01  | .02  |
| H46766  | .78  | .29  | .29  | .10  | .94  | .11  | .09  | .02  | .00 | .00 | .00 | .00  | .01  |

### Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 1998 SECT II (AMS-QQ-A-200/8-97 (REAF 2012) UNS#A96061  
(T6511 also conforms to T6-not applicable to other tempers)

### Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MINTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY  
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

Plant Serial: 00196044  
Kaiser Order Number: 694825  
Line Item: 003

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.250" x 6.00" X 144.0000"

PART NO.

PO/Rel 30801

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du materiel ou les donnees resultant

## Certificate of Mill Test Results

BL VIM-468747-002

22Dec15

de l'analyse faite par un laboratoire qualifie.

SIGNE PAR: LUCY TRUGLIO

Pg 2/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

*Aimee L. Macnowski*

Plant Serial: 00196044  
Kaiser Order Number: 694825  
Line Item: 003



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SQ BAR 304L

1.00" X 144.0000"

PART NO.

PO/Ref 30801

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une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BL VIM-468747-001

22Dec15

de l'analyse faite par un laboratoire qualifié.  
SIGNÉ PAR: LUCY TRUGLIO

Pg 1/1



### INSPECTION CERTIFICATE

Certificate Type : EN 10204 / 3.1

|                       |            |                |            |                   |           |
|-----------------------|------------|----------------|------------|-------------------|-----------|
| Our Sales Order No. - | 100113     | Invoice No. -  | 1415110030 | Certificate No. - | 2015-0367 |
| Customer Order No. -  | VIM-627939 | Invoice Date - | 12/3/2015  | Date -            | 12/3/2015 |

Customer - Thyssenkrupp Materials NA  
2821 Langstaff Rd.,  
Concord, Ontario, L4K 5C6, CANADA

Trade Mark:

ASSL

Inspector's Mark:

ASS1

|                  |  |                 |                    |                  |                  |
|------------------|--|-----------------|--------------------|------------------|------------------|
| Material Details | Stainless Steel Grade 1.4307 Square Bar Cold Drawn |                 |                    |                  |                  |
| Steel Grade      | 304/304L/1.4301/1.4307                             | Shape           | Square Bar         | Size             | 1"               |
| Heat Number      | C-11888  | Tolerance       | h 11               | Length of Bars   | 12-14 ft         |
| Net Weight       | 1596.145 LBS                                       | Number of Bars  | 35                 | Making Process   | EF/AOD/MEMS      |
| Barcode Numbers  | AG-9524  |                 |                    |                  |                  |
| Requirements     | AMS 5639H:2002                                     | AMS 5662-2011   | AMS-QQ-S-763H:2006 | ASME SA 182:2011 | ASME SA 479:2011 |
|                  | ASTM A 182:2014                                    | ASTM A 276:2013 | ASTM A 479:2014    |                  |                  |

#### CHEMICAL ANALYSIS

|       | C %   | Si % | Mn % | P %   | S %   | Cr %  | Mo % | Ni %  | Cu % | N %    | Nb % | Co % | V % | Pb % | H2 (ppm) | As % |
|-------|-------|------|------|-------|-------|-------|------|-------|------|--------|------|------|-----|------|----------|------|
| Min.  |       |      |      |       |       | 18.00 |      | 8.0   |      |        |      |      |     |      |          |      |
| Max.  | 0.030 | 0.00 | 2.00 | 0.040 | 0.030 | 10.00 | 1.0  | 10.05 | 1.00 | 0.1    |      |      |     |      |          |      |
| Meas. | 0.022 | 0.32 | 1.74 | 0.036 | 0.022 | 18.23 | 0.29 | 8.14  | 0.37 | 0.0987 |      |      |     |      |          |      |

#### MECHANICAL PROPERTIES

|         | YS (R <sub>0.2</sub> )<br>(N/MM <sup>2</sup> )<br>ASTM A 370:2014 | UTS<br>(N/MM <sup>2</sup> )<br>ASTM A 370:2014 | % Elongation<br>ASTM A 370:2014 | % Reduction Area<br>ASTM A 370:2014 | Hardness<br>(BHN)<br>ASTM A 270:2014 | Charpy Impact Notch (Longitudinal)<br>(Joules) |   |   |     |
|---------|---|--|---------------------------------|-------------------------------------|--------------------------------------|--|---|---|-----|
|         |   |  |                                 |                                     |                                      | Temp. Deg.<br>(C)                              | 1 | 2 | 3   |
| Min.    |   |  |                                 |                                     |                                      |  |   |   |     |
| Max.    |   |  |                                 |                                     |                                      |  |   |   |     |
| Results | 516.44  | 629.71   | 46.00                           | 64.12                               | 229                                  |  |   |   | AVG |

#### Heat treatment:

Solution Annealed @ 1050°C Soaking for 1hr 20mins & Water Quenching

#### Remarks:

- \* Country Of Origin Of Goods - India
- \* Free from Radioactivity - verified through Gamma Ray Spectrometer
- \* No Mercury Contamination : Satisfactory
- \* Micro & Macro Test - Satisfactory
- \* No welding has been performed on the material
- \* Heat Treatment furnace calibrated as per AMS 2750E
- \* Specimen Size for UTS - 12.50 mm
- \* Visual & Dimensional Inspection - OK
- \* Material Identification tested through X-ray based portable Spectrometer
- \* RoHS Compliance

DAS  
14  
9-89

15/12/23

ASS1

QA Head/NDT Inspector  
AMBICA STAINLESS STEEL LIMITED

We confirm that the material is manufactured & supplied in accordance to the Purchase Order

Ambica Stainless Steel Limited

A. B. S. Stainless Steel Ltd. New Delhi 110002 India Tel: +91 (011) 4590566 96 Email: info@ambica.com Web: www.ambica.com CIN: U07262DL2006PTC012366

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.250" x 2.00" X 144.0000"

PART NO.

PO/Rel 30801

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-970300-001

22Dec15

Signed by:

Pg 1/1

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

|  |                         |                                  |  |   |                      |
|--|-------------------------|----------------------------------|--|---|----------------------|
| CUSTOMER PO NUMBER:<br>PEC-271876-3  |                         | CUSTOMER PART NUMBER:<br>B20/STK |  | PRODUCT DESCRIPTION:<br>1.250 X 2.000 SC RECT BAR |                      |
| KAISER ORDER NUMBER:<br>699720   | LINE ITEM:<br>003       | SHIP DATE:<br>12/11/2015         | KAISER LOT NUMBER:<br>Z00247094  | ALLOY:<br>6061                                    | TEMPER:<br>T6511     |
| WEIGHT SHIPPED:<br>988.000 LB  | QUANTITY:<br>28.000 PCS | B/L NUMBER:<br>614200            | DIAM/DAF/THKNS:  | WIDTH:  | LENGTH:<br>12.000 FT |
| SHIP TO:<br><br>THYSSENKRUPP CANADA<br>2821 LANGSTAFF ROAD<br>CONCORD, ON L4K 5C6 CANADA |                         |                                  | SOLO TO:<br><br>THYSSENKRUPP CANADA<br>2821 LANGSTAFF ROAD<br>CONCORD, ON L4K 5C6 CANADA |   |                      |

### Actual Physical Properties

DAS  
14  
9-89 15/12/23

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00247094 | 0001  | 00C1    | 44.3      | 38.7      | 20.4   | RE 90    | N/A      | N/A  |
| Z00247094 | 0001  | 00C3    | 43.3      | 37.3      | 19.9   | RE 91    | N/A      | N/A  |
| Z00247094 | 0001  | 00C4    | 43.9      | 38.7      | 21.8   | RE 90    | N/A      | N/A  |
| Z00247094 | 0001  | 00C2    | 0.0       | 0.0       | 21.9   | N/A      | N/A      | N/A  |

### Chemical Composition (wt%), Aluminum Remainder

| LIMITS  | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Pb  | Bi  | Zr  | Ea   | Tot  |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.83 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA  | NA  | NA  | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA  | NA  | NA  | 0.00 | 0.00 |
| 105589  | .62  | .29  | .22  | .06  | .85  | .07  | .03  | .02  | .00 | .00 | .00 | .01  | .04  |

### Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

*Aimee L. Macnowski*

Plant Serial: 00207838

Kaiser Order Number: 699720

Line Item: 003

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 304  
DATE 15/12/23

PO BATCH NO 30801/133889

MATERIAL CERT REC'D yes  
QUANTITY RECEIVED 13.5'  
QUANTITY INSPECTED 13.5'  
QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 1.00X1.00  
THICKNESS RECEIVED 1.00X1.00  
SHEET SIZE ORDERED \_\_\_\_\_  
SHEET SIZE RECEIVED \_\_\_\_\_

| DESCRIPTION  | NCR<br>(Check<br>Y/N)                                      | COMMENTS |
|--|--|----------|
| SURFACE DAMAGE                                     | Y <input checked="" type="radio"/> N <input type="radio"/> |          |
| CORRECT FINISH                                     | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORROSION  | Y <input checked="" type="radio"/> N <input type="radio"/> |          |
| CORRECT GRAIN DIRECTION                            | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORRECT MATERIAL                                   | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORRECT THICKNESS                                  | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| PHOTO REQUIRED                                     | Y <input checked="" type="radio"/> N <input type="radio"/> |          |
| CORRECT MATERIAL                                   | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORRECT REF # TO LINK CERT                         | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORRECT MATERIAL IDENTIFICATION                    | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORRECT M# ON THE MATERIAL                         | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y <input type="radio"/> N <input checked="" type="radio"/> |          |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK<br>RECORD RESULTS BELOW |     |     |       |       |
|---|-----|-----|-------|-------|
|   | HRC | HRB | DUR A | DUR D |
| TYPE OF MATERIAL  |     |     |       |       |
| SIZE OF TEST SAMPLE   |     |     |       |       |
| HARDNESS / DUROMETER READING  |     |     |       |       |

*testers located in the Quality Office*

| QC 18 INSPECTION       |                     | ENGINEERING SIGNOFF (if required) |  |
|------------------------|---------------------|-----------------------------------|--|
| INSPECTED BY <u>14</u> | SIGNED OFF BY _____ |                                   |  |
| DATE <u>15/12/23</u>   | DATE _____          |                                   |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061T6  
DATE 15/12/23

PO / BATCH NO 30801/133887

MATERIAL CERT RECD 44  
QUANTITY RECEIVED 12  
QUANTITY INSPECTED 12  
QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 250X6.00  
THICKNESS RECEIVED 250X6.00  
SHEET SIZE ORDERED \_\_\_\_\_  
SHEET SIZE RECEIVED \_\_\_\_\_

| DESCRIPTION  | NCR<br>(Check<br>Y/N)                                      | COMMENTS |
|--|--|----------|
| SURFACE DAMAGE                                     | Y <input checked="" type="radio"/> N <input type="radio"/> |          |
| CORRECT FINISH                                     | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| CORROSION  | Y <input checked="" type="radio"/> N <input type="radio"/> |          |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| CORRECT THICKNESS                                  | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| PHOTO REQUIRED                                     | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| CORRECT MH ON THE MATERIAL                         | <input checked="" type="radio"/> Y <input type="radio"/> N |          |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y <input type="radio"/> N <input checked="" type="radio"/> |          |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y <input type="radio"/> N <input checked="" type="radio"/> |          |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK<br>RECORD RESULTS BELOW |     |     |       |       |
|---|-----|-----|-------|-------|
| TYPE OF MATERIAL  | HRC | HRB | DUR A | DUR D |
| SIZE OF TEST SAMPLE   |     |     |       |       |
| HARDNESS / DUROMETER READING  |     |     |       |       |

*testers located in the Quality Office*

| QC 18 INSPECTION        |                     | ENGINEERING SIGNOFF (if required) |  |
|-------------------------|---------------------|-----------------------------------|--|
| INSPECTED BY <u>DAS</u> | SIGNED OFF BY _____ |                                   |  |
| DATE <u>15/12/23</u>    |                     | DATE _____                        |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061 T6  
DATE 15/12/23

PO BATCH NO 30801/133889

MATERIAL CERT REC'D yes  
QUANTITY RECEIVED 12'  
QUANTITY INSPECTED 12'  
QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 1.00 X 2.00  
THICKNESS RECEIVED 1.00 X 2.00  
SHEET SIZE ORDERED \_\_\_\_\_  
SHEET SIZE RECEIVED \_\_\_\_\_

| DESCRIPTION  | NCR<br>(Check<br>Y/N)              |                                    | COMMENTS |
|--|------------------------------------|------------------------------------|----------|
| SURFACE DAMAGE                                     | Y                                  | <input checked="" type="radio"/> N |          |
| CORRECT FINISH                                     | <input checked="" type="radio"/> Y | N                                  |          |
| CORROSION  | Y                                  | <input checked="" type="radio"/> N |          |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT THICKNESS                                  | <input checked="" type="radio"/> Y | N                                  |          |
| PHOTO REQUIRED                                     | Y                                  | <input checked="" type="radio"/> N |          |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="radio"/> Y | N                                  |          |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y                                  | <input checked="" type="radio"/> N |          |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y                                  | <input checked="" type="radio"/> N |          |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK<br>RECORD RESULTS BELOW |     |     |       |       |
|---|-----|-----|-------|-------|
| TYPE OF MATERIAL  | HRC | HRB | DUR A | DUR D |
| SIZE OF TEST SAMPLE   |     |     |       |       |
| HARDNESS / DUROMETER READING  |     |     |       |       |

*testers located in the Quality Office*

| QC 18 INSPECTION     |                   | ENGINEERING SIGNOFF (if required) |  |
|----------------------|-------------------|-----------------------------------|--|
| INSPECTED BY _____   | DAE<br>14<br>9-89 | SIGNED OFF BY _____               |  |
| DATE <u>15/12/23</u> |                   | DATE _____                        |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061T6  
 DATE 15/12/23

PO / BATCH NO 30861/133889

MATERIAL CERT REC'D YH  
 QUANTITY RECEIVED 12'  
 QUANTITY INSPECTED 12'  
 QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 2.00X1.25  
 THICKNESS RECEIVED 2.00X1.25  
 SHEET SIZE ORDERED \_\_\_\_\_  
 SHEET SIZE RECEIVED \_\_\_\_\_

| DESCRIPTION  | NCR<br>(Check Y/N)                 |                                    | COMMENTS |
|--|------------------------------------|------------------------------------|----------|
| SURFACE DAMAGE                                     | Y                                  | <input checked="" type="radio"/> N |          |
| CORRECT FINISH                                     | <input checked="" type="radio"/> Y | N                                  |          |
| CORROSION  | Y                                  | <input checked="" type="radio"/> N |          |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT THICKNESS                                  | <input checked="" type="radio"/> Y | N                                  |          |
| PHOTO REQUIRED                                     | Y                                  | <input checked="" type="radio"/> N |          |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="radio"/> Y | N                                  |          |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="radio"/> Y | N                                  |          |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y                                  | <input checked="" type="radio"/> N |          |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y                                  | <input checked="" type="radio"/> N |          |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK<br>RECORD RESULTS BELOW |     |     |       |       |  |
|---|-----|-----|-------|-------|--|
| TYPE OF MATERIAL<br>SIZE OF TEST SAMPLE<br>HARDNESS / DUROMETER READING           | HRC | HRB | DUR A | DUR D |  |
|   |     |     |       |       |  |
|   |     |     |       |       |  |

*testers located in the Quality Office*

| QC 18 INSPECTION                                    |                     | ENGINEERING SIGNOFF (if required) |  |
|---|---------------------|-----------------------------------|--|
| INSPECTED BY <u>DAS</u><br><u>14</u><br><u>9-89</u> | SIGNED OFF BY _____ |                                   |  |
| DATE <u>15/12/23</u>                                | DATE _____          |                                   |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30801**

Purchase Order Date 12/21/2015

PO Print Date 12/21/2015

Page Number 1 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**

|                        |                |                       |                      |
|------------------------|----------------|-----------------------|----------------------|
| <b>Contact Name</b>    |                | <b>Buyer</b>          | Chantal Lavoie       |
| <b>Vendor Phone</b>    | 905 669 9444   | <b>Customer POID</b>  |                      |
|                        |                | <b>Customer Tax #</b> | 10127-2607           |
| <b>Ship To Contact</b> |                | <b>Terms</b>          | Net 30               |
| <b>Ship To Phone</b>   |                | <b>Currency</b>       | CAD                  |
| <b>Ship Via:</b>       | VENDOR'S TRUCK | <b>FOB</b>            | FCA - (Free Carrier) |
| <b>Ship Acct:</b>      |                |                       |                      |

| Line Nbr  | Reference Vendor Part Number<br>Line Comments<br>Delivery Comments | Description/<br>Mfg ID  | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | PO Unit Price | Extended Price |
|---|--|-------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1   | M304B1.000X1.000   | 304 bar 1.00 x 1.00     | 1/4/2016<br>Yes<br>1/4/2016          |    | 12.00 ✓<br>f                   | \$21.64       | \$259.63       |
| MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE<br>AS PER ASTM A276 OR ASTM A240<br>NOTE: AISI 303 NOT ACCEPTABLE  |  |                         |                                      |    |                                |               |                |
| Line Total:   |  |                         |                                      |    |                                |               | \$259.63       |
| 2   | M6061T6B0.250X06.000   | 6061-T6 Bar .250 x 6.00 | 1/4/2016<br>Yes<br>1/4/2016          |    | 12.00 ✓<br>f                   | \$4.13        | \$49.50        |
| MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR<br>AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116<br>OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR<br>ASTM B221 |  |                         |                                      |    |                                |               |                |
| Line Total:   |  |                         |                                      |    |                                |               | \$49.50        |

**PO Instructions:** QUOTE PEC ST-880431

**Note:**

12/21/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30801

Purchase Order Date 12/21/2015

PO Print Date 12/21/2015

Page Number 2 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

|   |                      |                         |          |       |        |         |
|---|----------------------|-------------------------|----------|-------|--------|---------|
| 3 | M6061T6B1.000X02.000 | 6061-T6 Bar 1.00 x 2.00 | 1/4/2016 | 12.00 | \$5.44 | \$65.25 |
|   |                      |                         | Yes      | f     |        |         |
|   |                      |                         | 1/4/2016 |       |        |         |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$65.25

|   |                      |                         |          |       |        |         |
|---|----------------------|-------------------------|----------|-------|--------|---------|
| 4 | M6061T6B2.000X01.250 | 6061-T6 Bar 2.00 x 1.25 | 1/4/2016 | 12.00 | \$6.75 | \$81.00 |
|   |                      |                         | Yes      | f     |        |         |
|   |                      |                         | 1/4/2016 |       |        |         |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$81.00

|   |                     |                            |          |    |       |         |          |
|---|---------------------|----------------------------|----------|----|-------|---------|----------|
| 5 | M7075T6B1.000x2.500 | 7075-T6 Bar 1.000 x 2.500" | 1/4/2016 | FN | 12.04 | \$27.16 | \$327.00 |
|   |                     |                            | Yes      |    | f     |         |          |
|   |                     |                            | 1/4/2016 |    |       |         |          |

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

PO Instructions: QUOTE PEC ST-880431

Note:

12/21/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30801**

Purchase Order Date 12/21/2015

PO Print Date 12/21/2015

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

|                 |                |                |                      |
|-----------------|----------------|----------------|----------------------|
| Contact Name    |                | Buyer          | Chantal Lavoie       |
| Vendor Phone    | 905 669 9444   | Customer POID  |                      |
|                 |                | Customer Tax # | 10127-2607           |
| Ship To Contact |                | Terms          | Net 30               |
| Ship To Phone   |                | Currency       | CAD                  |
| Ship Via:       | VENDOR'S TRUCK | FOB            | FCA - (Free Carrier) |
| Ship Acct:      |                |                |                      |

Line Total: \$327.00

|   |          |                                |          |      |        |        |
|---|----------|--------------------------------|----------|------|--------|--------|
| 6 | 71401-45 | PROCUREMENT<br>QUALITY CLAUSES | 1/4/2016 | 1.00 | \$0.00 | \$0.00 |
|---|----------|--------------------------------|----------|------|--------|--------|

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

No

1/4/2016

Line Total: \$0.00

PO Total: \$782.38

PO Instructions: QUOTE PEC ST-880431

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 3

Change Date: 12/21/2015